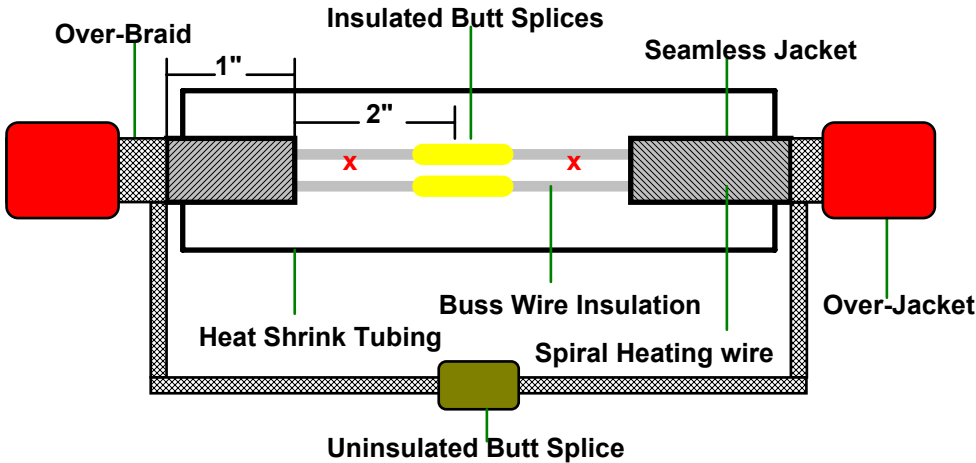


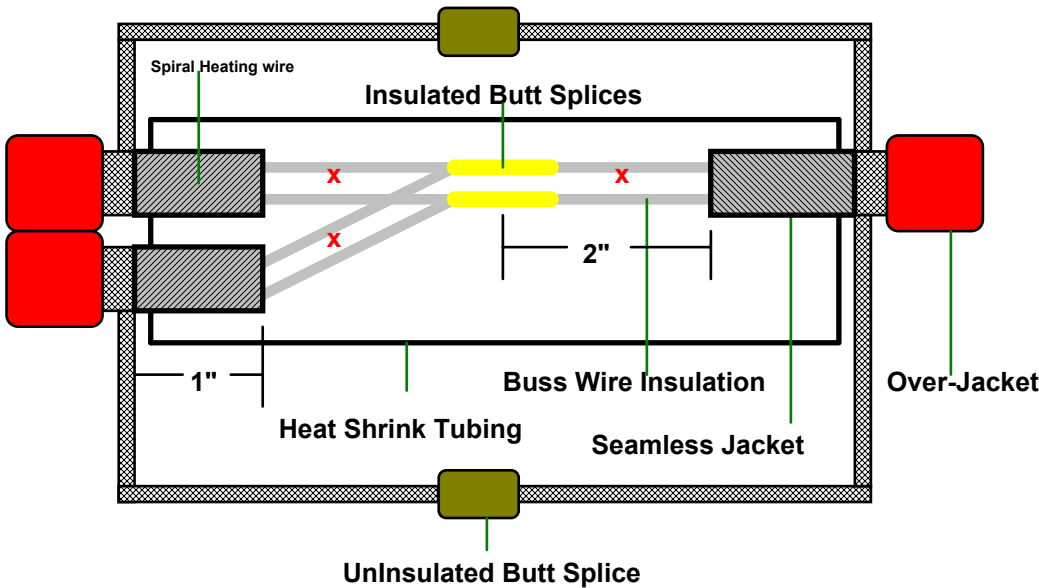
# Splice Connection Kit & Instructions



Apply small amount of silicone at X locations before heat shrink

## Splice Connection Procedure

1. Measure cable to desired length and locate closest node beyond this length. Cut heater cable a minimum of 9" beyond this node.
2. For braided heater un-ravel braid 4" from end of each heater and twist braid into pigtail. Trim pointed ends and slide heat-shrink tube over one end of heater cable.
3. Carefully remove the outer jacket, nichrome helix wire, and extruded binder 3" from end and cut buss leads 2".
4. Carefully slice between buss leads and remove buss wire insulation 1/4" from each conductor.
5. Repeat steps 2 through 4 to other heater cable being spliced.
6. Crimp heaters together with crimps, apply small amount of **silicone** when supplied with kit and heat- shrink sleeve over center.



Apply small amount of silicone at X locations before heat shrink

## Tee Splice Parallel Connection Procedure

1. Follow steps 1 through 5 of splice connection procedure.
2. Insert buss wires into insulated butt splices shown in diagram and crimp.
3. Apply a small amount of **silicone** when supplied with kit and proceed with heat-shrink process over center of splice.

**Ideal Shrink Temperature is 275° F**

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